

Bringing Deductive Verification to Factory Automation developers

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Mitsubishi Electric R&D Centre Europe

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1. Introduction

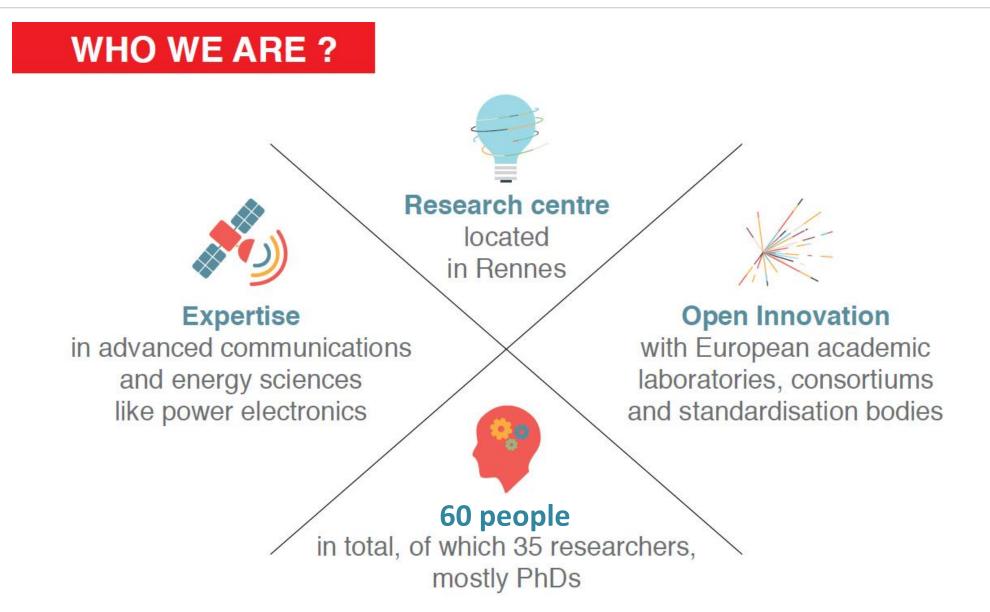
2. How we can *easily* improve Ladder debugging with Why3

3. From the IDE... back to the IDE

4. Conclusion

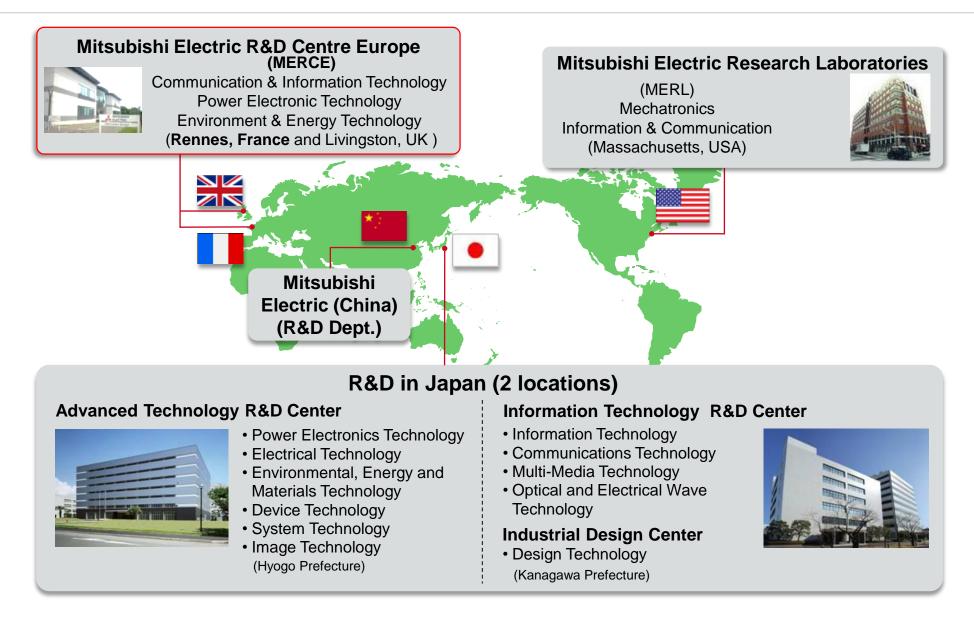


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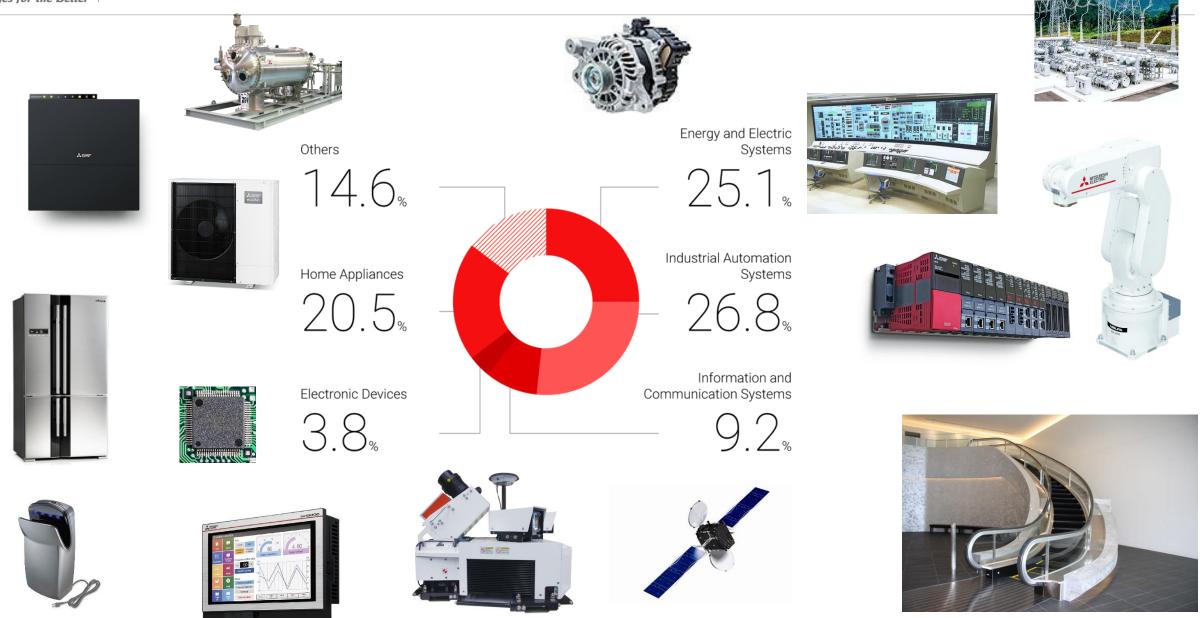
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... is <u>not</u> Mitsubishi Motors





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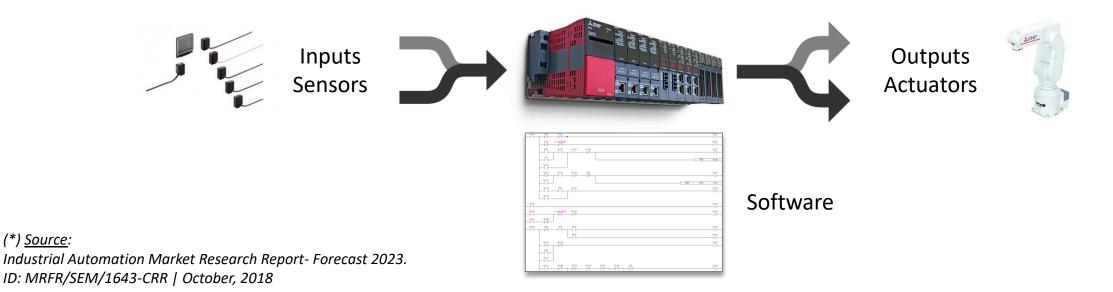
Source: MELCO website. 2017 results.



Industrial automation is a key market for MELCO \$10B annual sales, 2nd vendor worldwide*



MELCO sells AC servo systems, inverters, industrial robots, processing machines and Programmable Logic Controllers (PLC) to control them



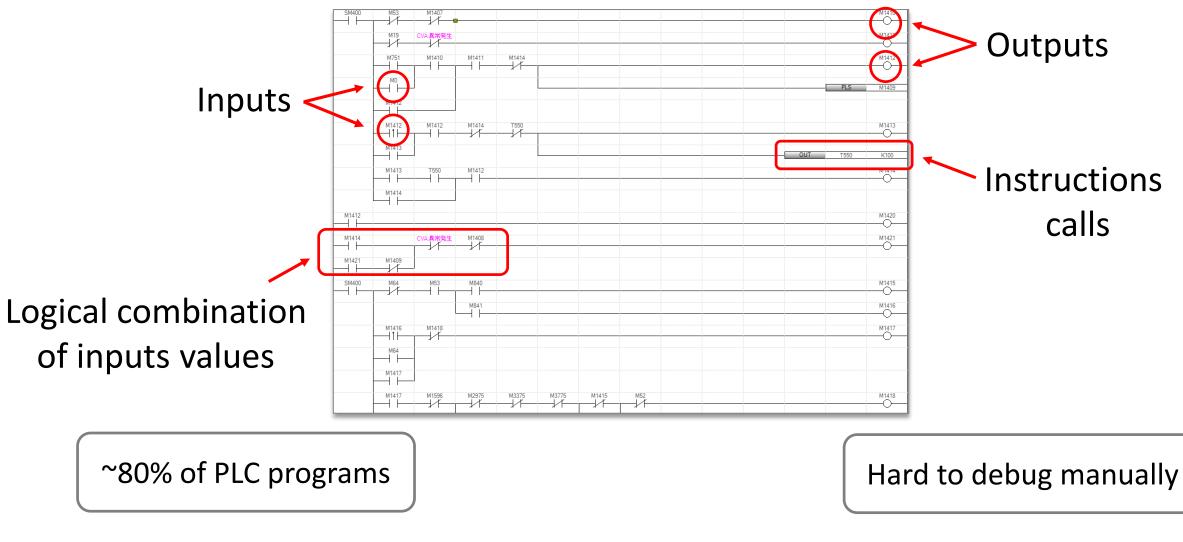
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(*) Source:



Ladder Logics

Ladder program = graphical diagram with circuits diagrams of relay logic hardware

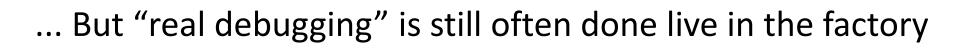


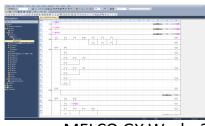


State of the art of Ladder debugging

1. Industry:

- PLC manufacturers provide IDEs with
 - Simulation mode (possibly with breakpoints)
 - Testing tools





MELCO GX Works 3



Rockwell Automation Studio 5000

Siemens Step7

2. Research

- Numerous papers on verifying complex properties of Ladder programs
 - Coq: Safety properties verification of ladder diagram programs, Roussel & al., 2009
 - Model-checking: PLC verification using symbolic model checking, Bhoi & al., 2008

... But those solutions do not scale, hence are not implemented yet in IDEs



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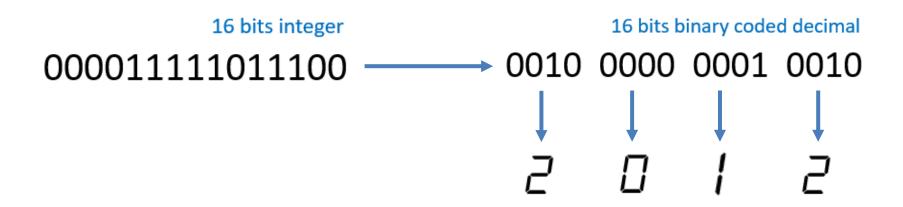
- "improve Ladder debugging"
 - Targets useful errors detection
- "easily"
 - Easy to develop for us
 - Use off-the-shelf components like Why3, CVC4, etc...
 - Easy to use for Ladder programmers
 - Fully automatic tool
 - Easy-to-understand feedback
 - Scalable to industrial projects size
- > Target is runtime errors detection

(division by 0, integers overflows, instructions errors, etc...)



• the **BCD** instruction

- Converts 16-bit binary data to BCD 4-digit data for display purpose



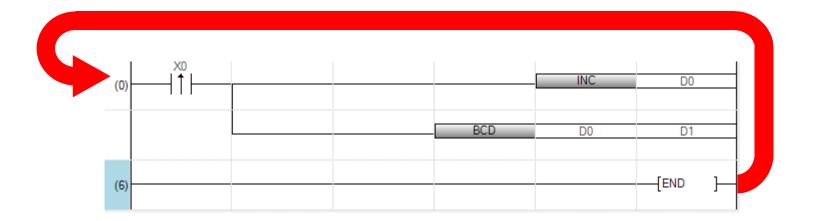
– Possible range error when calling BCD instruction \rightarrow [0;9999]

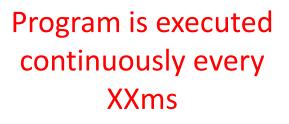
Operation error			
Error code (SD0)	Description		
3401H	Data in the device specified by (s) is out of the range, 0 to 9999.		

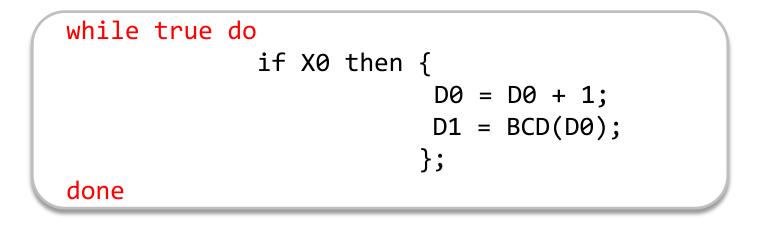
0000	000000000000000000000000000000000000000	0000 0000 0000 0000
9999	010011100001111	1111 1111 1111 1111



• A simple program using **BCD** instruction









- Modelizing a single scan allows to

 use only first order logic to specify
 - instructions calls
 - arithmetic operations, etc...
 - Detect *automatically*
 - instructions errors
 - arithmetic overflows, etc...
 - → Considering only the loop body allows to bypass user interaction that would be needed otherwise (e.g. stating loop invariants)



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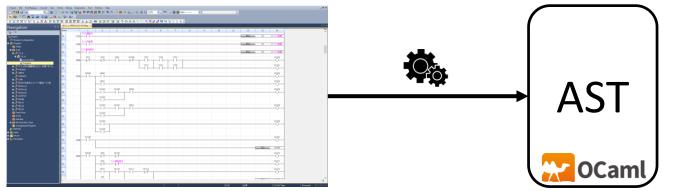
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From the IDE...





GX Works 3

type front =

| Contact of ckind * string | Sequential_front of front * front | Parallel_front of front * front | Arith_test of arith_op * string * string

type output =

| Coil of bool * string | Timer of string * int | Pulse of string | Set of bool * string | Reset of bool * string | Bcd of bool * string * string | Mov of bool * string * string | BitShift of bool * string | Inc of bool * string * string * int | BMov of bool * string * string * int | BKMinus of bool * string * string * string * int | Coil of bool * string * string * string * int | Coil of bool * string * string * string * int | BKMinus of bool * string * string * string * int | Coil of bool * string * string * string * int | Coil of bool * string * string * string * int

type rear =

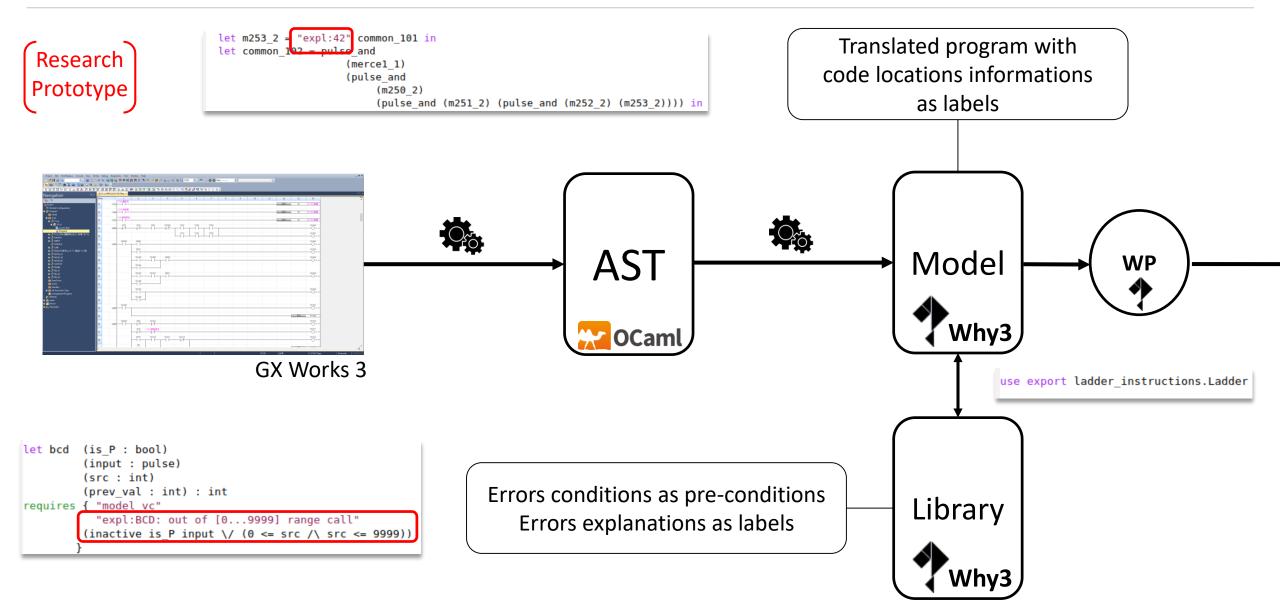
| Output of output * int
| Dependent_rear of front * rear
| Parallel_rear of rear * rear

type rung = {front : front; rear : rear}

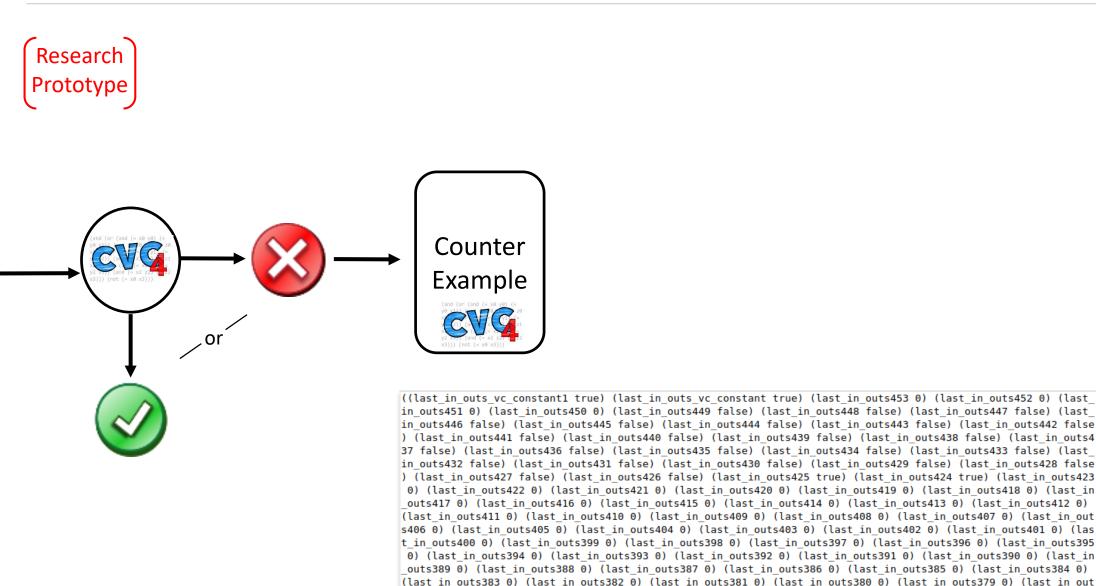
type diagram = rung list



From the IDE...

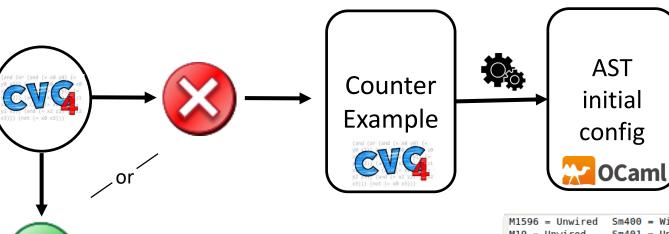








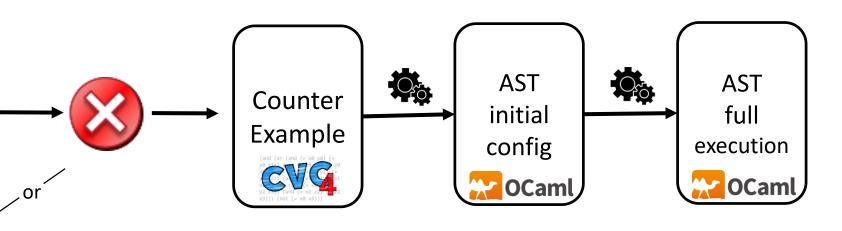




M1596 = Unwired	Sm400 = Wired
M19 = Unwired	Sm401 = Unwired
M258 = Unwired	T216 = Unwired
M2975 = Unwired	T218 = Unwired
M3375 = Unwired	T222 = Unwired
M36 = Unwired	T232 = Unwired
M3775 = Unwired	T234 = Unwired
M402 = Unwired	T238 = Unwired
M52 = Unwired	T248 = Unwired
M53 = Unwired	T250 = Unwired
M560 = Pulsing	T254 = Unwired
M561 = Unwired	T264 = Unwired
M64 = Unwired	T266 = Unwired
M65 = Unwired	T550 = Unwired
M751 = Downing	T582 = Unwired
M76 = Unwired	D1400 = 0
M840 = Unwired	D1410 = 10000
M841 = Unwired	D1411 = O



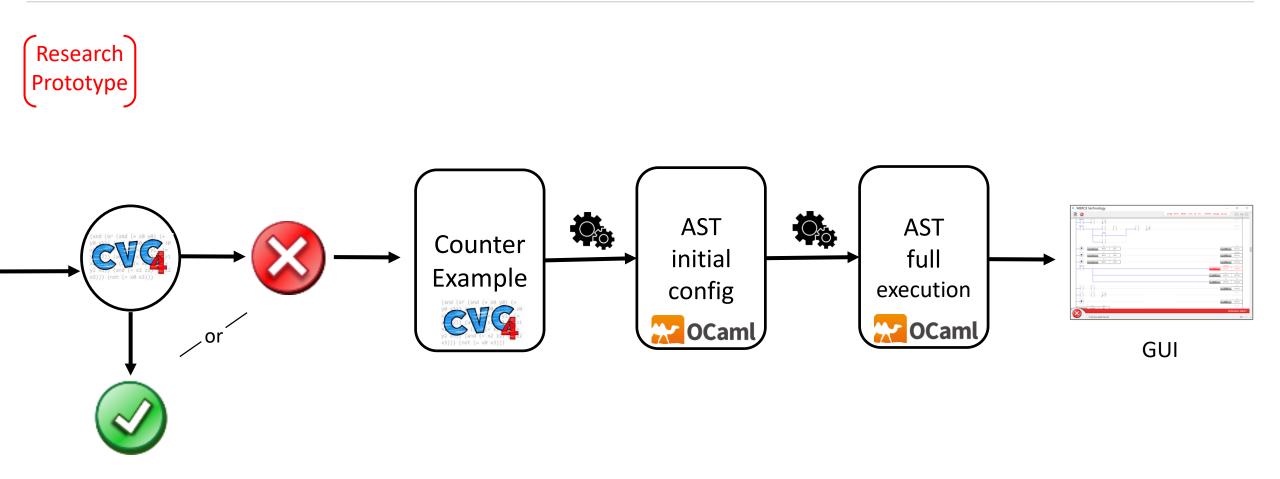


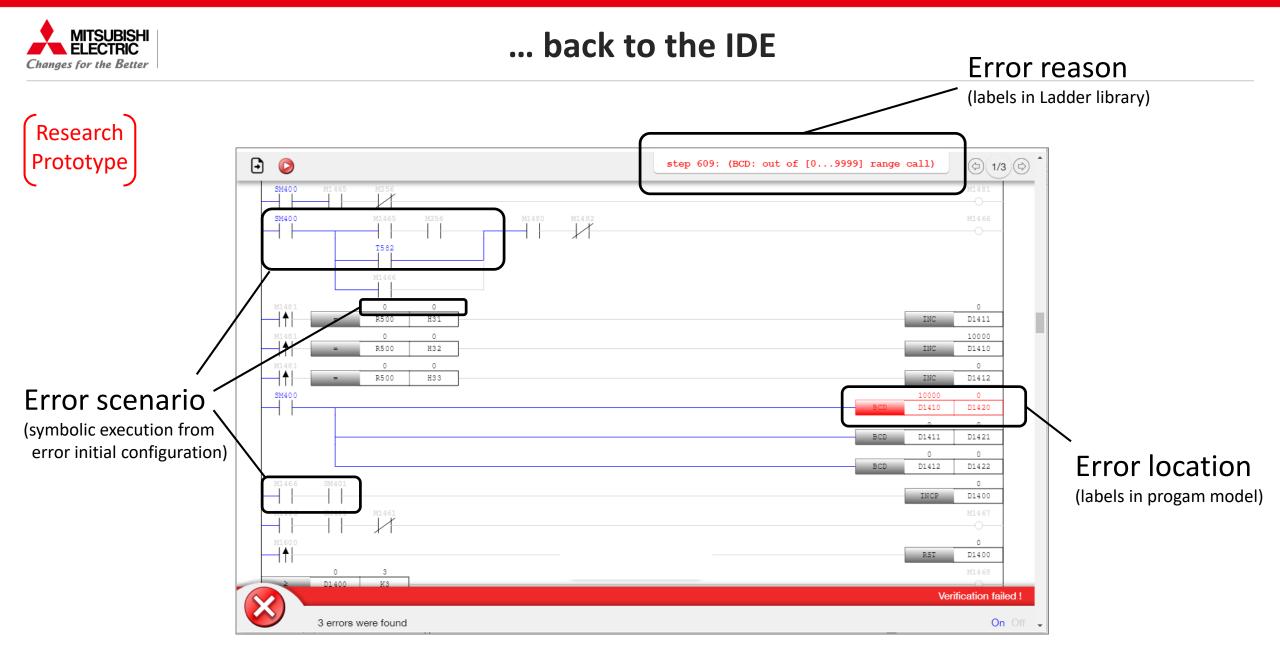


```
type pulse = Pulsing | Downing | Still_False | Still_True
type front_v =
    Contact_v of pulse * Ladder_ast.ckind * bit_dev * pulse
    Sequential_front_v of pulse * front_v * front_v * pulse
    Parallel_front_v of pulse * front_v * front_v * pulse
    Arith_test_v of pulse * Ladder_ast.arith_op * word_dev * word_dev * bool
```

CVG









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- <u>Objective 1</u>: improve Ladder programming debugging
 - We targeted runtime errors detection

- <u>Objective 2</u>: easy to use for Ladder programmers
 - Fully automatic tool
 - Give all useful information when finding an error (thanks to Why3 labels)

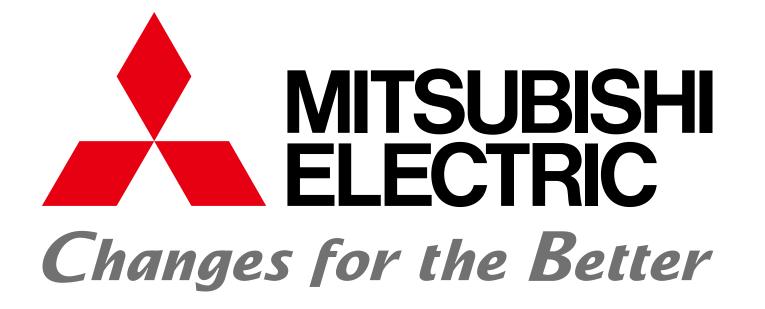
• <u>Objective 3</u>: scalable to industrial projects size

Our prototype (~10k LOC OCaml) handles them in a few seconds



- Very positive feedback using Why3
 - API for file loading, WP, strategies and running provers (did not use it for creating Why3 modules, we used our own library to produce Why3 text files)
 - Labels for contextualizing proof obligations (code locations, errors reasons, etc...)
 - Counter-examples handling with CVC4 (improvement track: counter-examples relevance)

... many thanks to the Why3 team !





Thank you for your attention